



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-RC-1
Job Sheet 201532



Part No: C3-RC-1

Job Qty: 1 pcs

Part Name: C3 Ring Cage Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/7/19

Job Tracking No:

Due Date: 10/28/19

Created By: Jennifer Renwick

Type: SOLD

Description: order 17674

Note: DWG C3-RC Rev A IPP Rev. A 19.10.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	10/28/19		0.00	10.00	Large Fab - 1		INV Oct 31/19
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 9	1 pcs	10/28/19		0.00	0.00	Large Fab - 11 (Various)		10/19/16/19
							QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
120	QC 5	1 pcs	10/28/19		0.00	0.00	QC 9 - 9		CZ
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



Container No: S228896



Part No: C3-RC-1

Job No: 201532

Container No/Batch: S228896

Revision: A
Inspector:

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A
CANADA
TEL: 1 613 632-5200
Email: sales@dartae
www.dartaerospace.ca

					QC 5 - 50	EL
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					Spray Paint - 1 - B4B	
130	Spray Paint - 2 - B4B	1 pcs	10/28/19	0.00 2.00	Spray Paint - 2 - B4B	RD 19-11-6
					Spray Paint - 3 - B4B	
					Spray Paint - 4 - B4B	
140	QC 3	1 pcs	10/28/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
150	Packaging 3-1 - Stock - B4B	1 pcs	10/28/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS NOV 07 2019 68 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	1 pcs	10/28/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

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GA-
A/AIN

Part Op 100 - (Fabricate per Drwg) 1-MANUFACTURE AS PER DWG. See note 8,9 and 10. TACK WELD FOR INSPECTION
Descriptions: BY: 2-Weld as per DWG. ***ALL HOLES MUST ALIGN***

110 - (QC9- Inspect visual per QSI004- Fusion Welds)

120 - (QC5- Inspect part completeness to step on W/O)

130 - 1-PRIME AS PER DWG AND QSI005 4.2.1.3.2 PRIMER BATCH: 5171337 2-PAINT RED AS PER
DWG SEE NOTE 3 AND QSI005 4.2.2.3 PAINT BATCH: 520232

140 - (QC3- Inspect Part Finish)

150 - (Identify as per dwg & Stock Location:)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C3-C-2	Lifting Plate	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5217546
C3-C-6	Bumper Bracket	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5219520
C3-C-7	Boss	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5181017
C3-RC-3	Tube Cap	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5227916
MT-A513-T-1.000W0.120 A513 Seamless Alloy Steel Round Tubing 1"dia. x 7.7000 ft (7.7 ea) 0.120" Wall			100-Large Fab - Welded Assy-1	5224647

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C3-C-2	2	22	0
	C3-C-6	1	10	0
	C3-C-7	2	40	0
	C3-RC-3	2	0	0
	MT-A513-T-1.000W0.120	8	132	0

Part Specifications

Specifications could not be found.

Plex 10/16/19 11:49 AM dart.larocque.eric